



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

T-8819116000
Job Sheet 169967



Part No: T-8819116000

Job Q: 2 ea

Part Name: Engine Stand



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/5/18

Tracking No:

Due Date: 3/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG T-8819116000 Rev0 IPP Rev. 17.11.21 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		3/23/18	0.00	0.00	Purchasing		At 18/03/18
110	Packaging	2 pcs		3/23/18	0.00	0.00	Packaging2		At 18/03/18
120	QC	2 pcs		3/23/18	0.00	0.00	QC6		38
130	Packaging	2 pcs		3/23/18	0.00	0.00	Packaging3	DAS	9-89
140	QC21-FG	2 Ea		3/23/18	0.00	0.00	QC21	21	MAR 27 2018

Part Op 100 - Issue P/O: 3873 MANUFACTURE T-8819116000 AS PER DWG Supplier: METEC Certificate of conformity
Descriptions: is required

MAR 23 2018

13
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
T-8819116000P	Engine Stand	2 Ea (1 ea)	100-Purchasing	5054211

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	T-8819116000P	2	0	0

Part Specifications

Specifications could not be found.

Plex 3/23/18 7:57 AM dart.lavoie.chantal

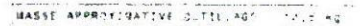
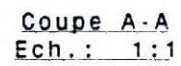


PART NO: T-8819116000
Serial No/Batch: S054215
Revision:
Operation:
Change No:

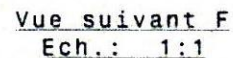
Packaging

Mfg Date: 03/23/18
Job No: 169967

NO. 16996745
18-01-05



LES "P" ET "C" DU PLAN REPERE (C) SONT A
TRANSCRIRE SUR LE "CERTIFICAT" DE CONFORMITE.



RELEASED FOR PRODUCTION
DATE: 5/5/06 INT: SDB

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO038731

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO038731

PO Date: 1/5/18

Due Date: 3/23/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
MAR 23 2018

REVISED
\$

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
2	T-8819116000P			Engine Stand	Firmed	3/23/18	2 Ea	2 Ea	2 Ea	\$2,975.20/Ea	\$5,950.40
Line Item Note AS PER DWG T-8819116000 REV. A B169967											
					Firmed	4/12/18	1 Ea	0 Ea	1 Ea	\$2,975.20/Ea	\$2,975.20
Sub Total:							3	0	3		\$8,925.60

Grand Total: \$8,925.60

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Plex 3/23/18 7:54 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

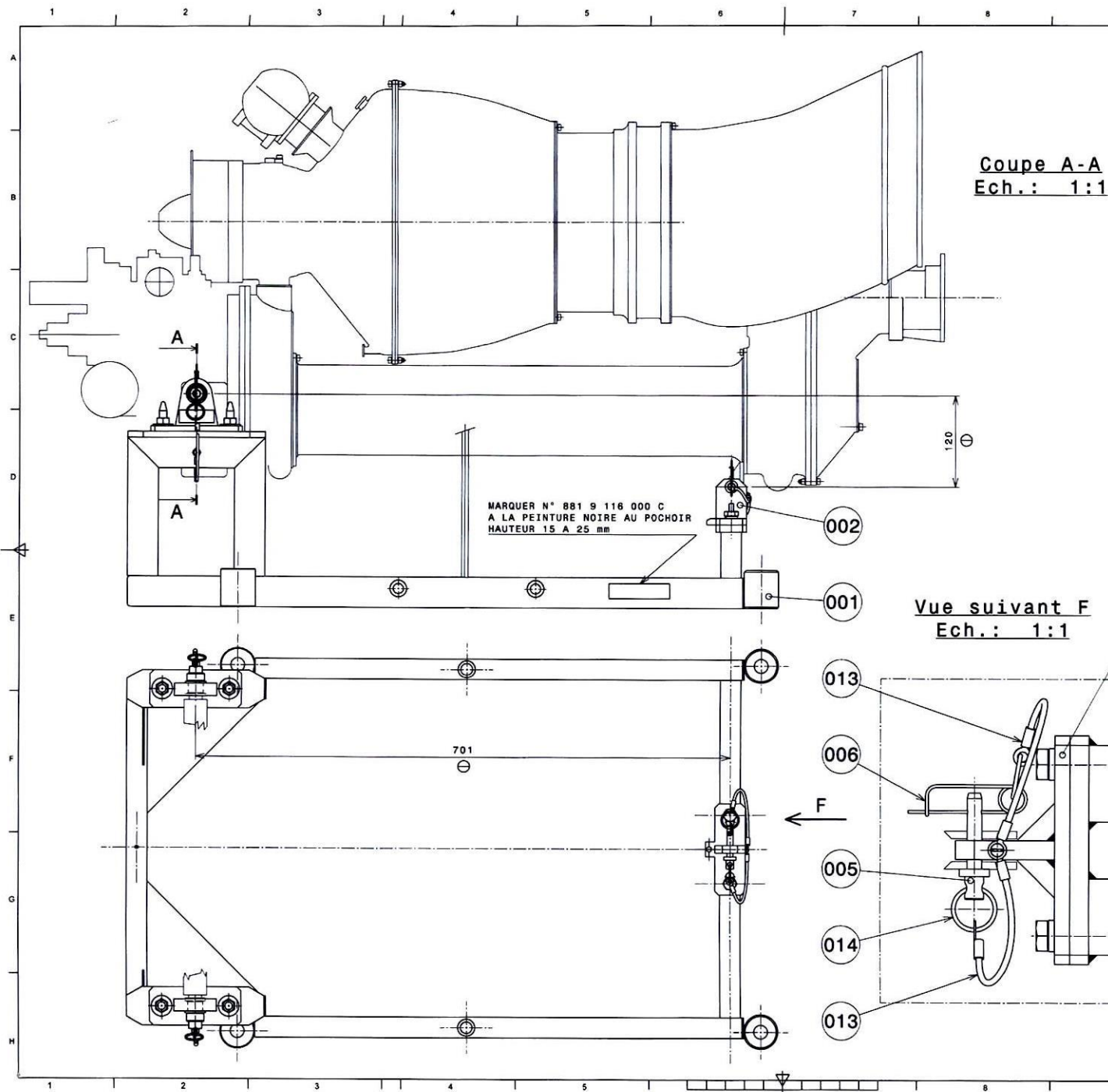
Quantity	Part Number	Part Name	P.O. Number
2	T-8819116000 Rev.D	Engine Stand	38731

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

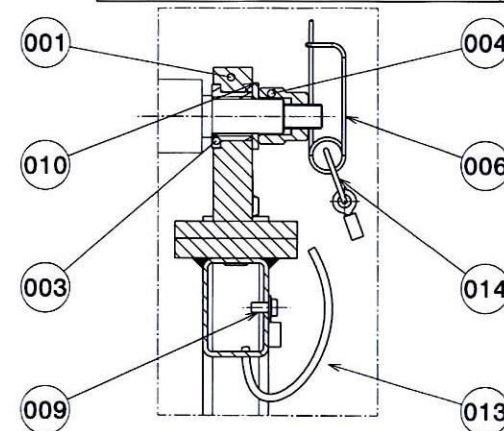
Vankleek Hill, March 22, 2018



Coupe A-A
Ech.: 1:1

Vue suivant F
Ech.: 1:1

MODIFICATIONS		INDICE
MODIFIE REP.002 (SVT PLAN 899202740 MODIFIE -> SVT PLAN 8815099750)		B
REDESSINE SUR CATIA V5.		C
MODIFIE REP. 004		D



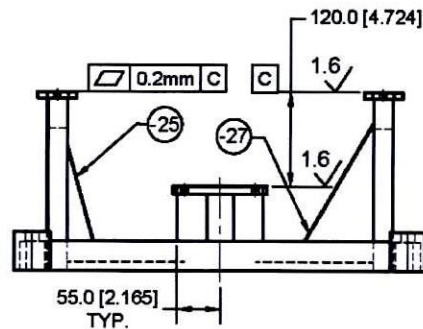
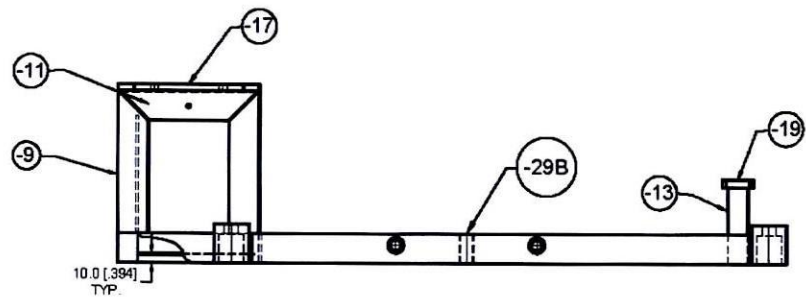
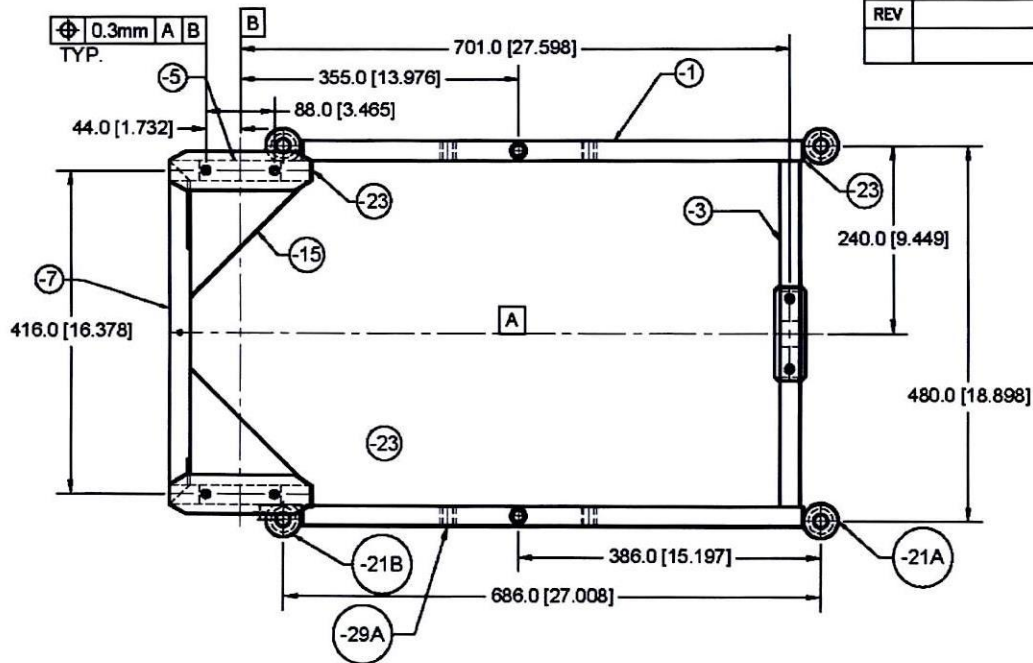
MASSE APPROXIMATIVE OUTILLAGE : 12,5 kg.

NOTA:

- LES COTES ET CRITERES DU PLAN REPRES $\ominus$ SONT A TRANSCRIRE SUR LE "CERTIFICAT DE CONFORMITE".

014	4	ANNEAU BRISE ø22	FOIN	3410-ø22
013	4	CABLE LG. 152	OU TM	9610011240
012			AVDEL	L8TBV
011			OU TM	9560131040
010	2	RONDELLE Z 14	STD	
009	3	VIS CB M4 x 8	STD	
008				
007				
006	3	EPINGLE D'AXE	SVT PLAN	8810600006
005	1	BROCHE ø7,8	SVT PLAN	8815099715
004	2	ECROU SPECIAL	25 CD 4	900-1050 MPa
003	2	BAGUE	TEFLON PTFE	
002	1	BRIDE ARRIERE	SVT PLAN	8815099750
001	1	BATI	SVT PLAN	899202720

PL	REP	QUANT	DESIGNATION	MATIERE	Observations
DECINE PAR E.M.H. LE 20/01/2005 MACHINE / ENGINE ARRIEL 1E-1E2 DESIGNATION OUTILLAGE BATI SUPPORT MOTEUR TOOL NAME					
CE DESSIN EST LA PROPRIETE DE LA SOCIETE TURBOMECA. IL NE PEUT ETRE COMMUNIQUE OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION					
ECHILLE SCALE 1/2,5		FORMAT SIZE A1		CODE FABRICANT / 0381 / MANUFACTURER CODE 881 9 116 000 PLANCHET SHEET 1 / 2	
DATE: 11/09/97 DATE: 20/01/05 DATE: 11/09/97 DATE: 14/03/97					



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	2	SEE PAGE 2
-3	1	SEE PAGE 3
-5	2	SEE PAGE 5
-7	1	SEE PAGE 5
-9	4	SEE PAGE 6
-11	2	SEE PAGE 7
-13	2	SEE PAGE 8
-15	2	SEE PAGE 9
-17	2	SEE PAGE 10
-19	1	SEE PAGE 11
-21A	2	SEE PAGE 12
-21B	2	SEE PAGE 12
-23	6	SEE PAGE 13
-25	1	SEE PAGE 14
-27	1	SEE PAGE 15
-29A	2	SEE PAGE 16
-29B	2	SEE PAGE 16

USED ON MODEL
ARRIEL 1E-1E2

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
XXX ± .005
XX ± .01
X ± .1
FRACTIONS ± 1/32
ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
0.15 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING



RED BARN MACHINE

TITLE

BATI SUPPORT MOTUER

DWG NO.

8819116000

REV

SCALE

NTS

DATE

4-14-06

SHEET

1 of 16